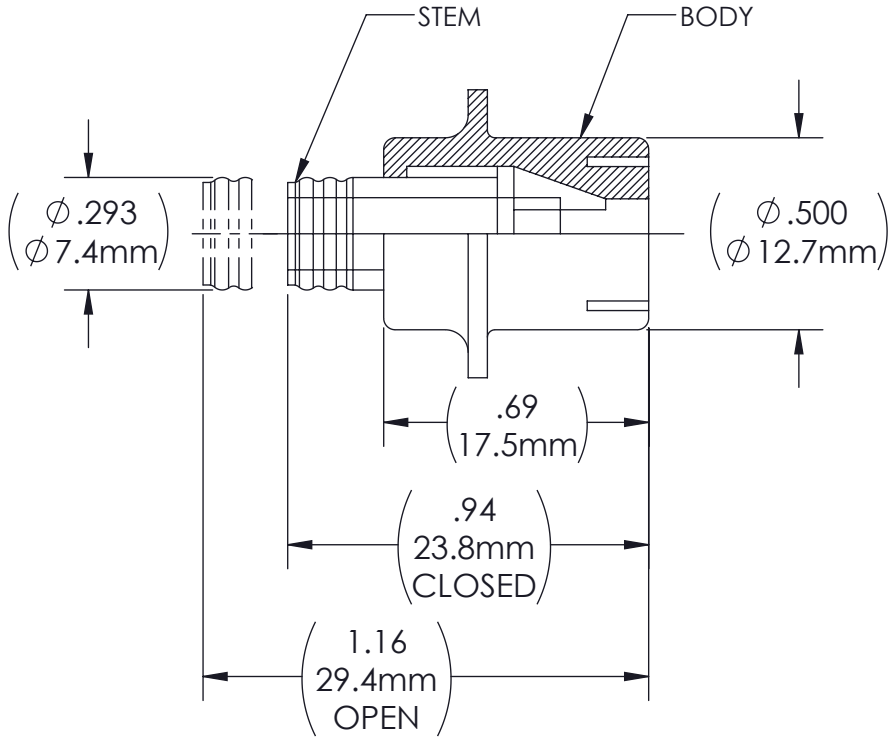
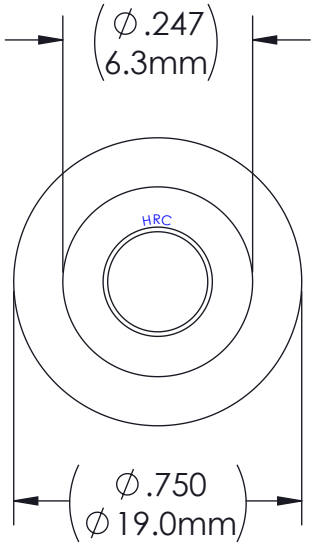




DRAWING NO. C320ACU	REV D	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			3	TO DIM. 1 5/32 & 15/16 ADD, TOL ±01/32 REDRAWN	10-08-96	JW
			D	UPDATE BORDER, ADD METRIC DIMS. NOTES, BOM. ECN 5183	4/17/12	AK



- NOTES:
1. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
 2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
 3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSION IN METRIC BELOW.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY M.S.		DATE		 Halkey-Roberts
APPROVED BY JW		DATE 02-27-86		
MATERIAL		FINISH		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005				TITLE PUSH PULL VALVE, ASSY.
THIRD ANGLE PROJECTION		SIZE A	DRAWING NO. C320ACU	REV D
		SCALE 4:1	DO NOT SCALE DRAWING	SHEET 1 OF 2

DRAWING NO. C320ACU	REV D	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
				SEE SHEET ONE		

BILL OF MATRIAL

BODY: 10ETX378R PVC/ URETHANE / POLYETHER RED

STEM: 230495R PVC RED

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	dcoughlin	DATE	5/9/2012
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	

		Halkey-Roberts	
TITLE PUSH PUL VALVE ASSY			
SIZE A	DRAWING NO. C320ACU		REV D
SCALE 4:1	DO NOT SCALE DRAWING		SHEET 2 OF 2